

GROUPS 2024 AND 2025

APRIL 28, 2024-GREAT TRAINS AND GRAND CANYON

HIGHLIGHTS: TWO RAIL JOURNEYS, GRAND CANYON, SEDONA, TROLLEY TOUR AND THE CHAPEL OF THE HOLY CROSS. FIVE NIGHTS AT THE HILTON SEDONA, FIVE BREAKFASTS AND THREE DINNERS, ALL SIGHTSEEING AND ROUND-TRIP AIR FARE. RATE IS \$3,399.00 PER PERSON DOUBLE OCCUPANCY.

JUNE 9, 2024-UTAH'S MIGHTY NATIONAL PARKS

HIGHLIGHTS: ARCHES, CAPITAL AND CANYONLANDS NATIONAL PARKS, MONUMENT VALLEY, CANYONLANDS BY NIGHT AND WINE TASTING. SIX NIGHTS HOTEL, SIX BREAKFASTS, ONE LUNCH AND THREE DINNERS, ALL SIGHTSEEING AND ROUND-TRIP AIR FARE. RATE IS \$3,625.00 PER PERSON DOUBLE OCCUPANCY.

JUNE 9, 2024-SAIL CELEBRITY ECLIPSE TO BERMUDA

SAIL ON THE REVOLUTIONIZED CELEBRITY ECLIPSE FROM CAPE LIBERTY (BAYONNE) AND SPEND THREE GLORIOUS DAYS IN BERMUDA. YOUR CRUISE INCLUDES ACCOMMODATIONS IN A BALCONY CABIN, ALL MEALS (EXCEPT FOR SPECIALTY RESTAURANTS), BEVERAGE PACKAGE, WI-FI, GRATUITIES AND ALL CURRENT PORT AND GOVERNMENT TAXES. RATE IS \$1,859.00 PER PERSON DOUBLE OCCUPANCY. NO PASSPORT IS REQUIRED. MUST BOOK BY JANUARY 19TH!

SEPTEMBER 4, 2024-BLACK HILLS, MT. RUSHMORE, AND BADLANDS

HIGHLIGHTS: MT. RUSHMORE BY DAY AND NIGHT, DEVIL'S TOWER, CRAZY HORSE MEMORIAL, CUSTER STATE PARK AND BUFFALO JEEP SAFARI. SIX NIGHTS HOTEL, SIX BREAKFASTS AND FOUR DINNERS, ALL SIGHTSEEING AND ROUND-TRIP AIR FARE. RATE IS \$3,395.00 PER PERSON DOUBLE OCCUPANCY.

OCTOBER 13, 2024-NATIONAL PARKS AND CANYONS OF THE SOUTHWEST

HIGHLIGHTS: GRAND CANYON AND BRYCE CANYON, ZION NATIONAL PARK TRAM AND HOOVER DAM. TWO NIGHTS IN LAS VEGAS AND THREE NIGHTS IN MESQUITE, FIVE BREAKFASTS, ONE LUNCH AND TWO DINNERS, ALL SIGHTSEEING AND ROUND-TRIP AIR FARE. RATE IS \$3,395.00 PER PERSON DOUBLE OCCUPANCY.

OCTOBER 20, 2024-SUNNY PORTUGAL (WITH OPTIONAL 4-NIGHT MADEIRA ISLAND EXTENSION)

HIGHLIGHTS: LISBON, BELEM, CORK FACTORY, EVORA, WINERY VISIT, ALENTEJO, LAGOS, ALGARVE, SILVES, SETUBAL, OBIDOS, AND SINTRA. INCLUDES EIGHT BREAKFASTS, THREE LUNCHEES AND THREE DINNERS, ALL INCLUDED SIGHTSEEING, ALL CURRENT AIR TAXES AND FEES ALONG WITH TRANSFERS T/FROM NEWARK AND ROUND-TRIP AIRFARE. BOOKINGS MUST BE MADE BY APRIL 15TH. RATE IS \$3,999.00 PER PERSON DOUBLE OCCUPANCY. PASSPORT IS REQUIRED.

MARCH 3, 2025-ALASKA'S NORTHERN LIGHTS

HIGHLIGHTS: ANCHORAGE, NORTHERN LIGHTS EXCURSIONS, WINTER GLACIER CRUISE, PRINCE WILLIAM SOUND, TALKEETNA, ALASKA RAILROAD, FAIRBANKS, AND DOG MUSHING. TWO NIGHTS IN ANCHORAGE, ONE IN TALKEETNA AND THREE IN FAIRBANKS, SIX BREAKFASTS, ONE LUNCH AND FOUR DINNERS. WITH JUST 12-24 PASSENGERS, THIS IS A PERSONAL JOURNEY AND ADVENTURE THAT TODAY'S CULTURAL EXPLORERS DREAM OF. RATE IS \$4,999.00 PER PERSON DOUBLE OCCUPANCY INCLUDING ALL ABOVE AND AIR FARE TO/FROM NEWARK WITH TRANSFERS.

NOVEMBER 25, 2025-ICONIC CHRISTMAS MARKETS ABOARD AMA REINA (NUREMBURG TO BUDAPEST)

TRAVEL BACK THROUGH CENTURIES AS YOU WALK ALONG COBBLESTONE STREETS THROUGH GRAND CITIES AND HISTORIC TOWNS BEDECKED WITH TWINKLING CHRISTMAS TREES AND LINED WITH WOODEN HUTS GLEAMING WITH HANDCRAFTED TREASURES. NUREMBERG'S FESTIVE CHRISTKINDLEMARKT, THE LARGEST AND OLDEST CHRISTMAS MARKET IN GERMANY, REGENSBURG'S ARTISAN CHRISTMAS MARKET, ONE OF BAVARIA'S MOST BEAUTIFUL AND ROMANTIC, VIENNA WITH ITS IMPRESSIVE CHRISTMAS MARKET AND BUDAPEST WHERE MOST PRODUCTS ARE HANDMADE. REVEL IN A FEAST FOR THE SENSES: SPARKLING LIGHTS, FESTIVE SOUNDS OF CHILDREN DRESSED AS ANGELS SINGING CAROLS AND THE ENTICING SMELLS OF HOT-MULLED WINE, ROASTED CHESTNUTS, SAUSAGES, AND SWEET TREATS OF EVERY KIND. RATES START AT \$3,699.00 PER PERSON DOUBLE OCCUPANCY. AIR FARE AND PRE AND POST OPTIONS WILL BE AVAILABLE IN EARLY 2025. A DEPOSIT OF \$400 PER PERSON IS REQUIRED. THIS SPECIAL RATE IS IN EFFECT UNTIL MARCH 31, 2024.

Mistletoe Margaritas



Ingredients

- 1/2 c. whole cranberries
- 1/4 c. granulated sugar, divided
- 2 tbsp. kosher salt
- 1 wedge lime, for rim
- 2 c. cranberry juice
- 12 oz. silver tequila
- 8 oz. triple sec
- 1/2 c. plus 1 tbsp. lime juice, divided
- 12 c. ice
- Mint, for garnish

Directions

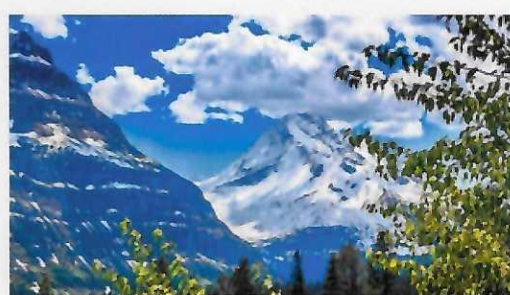
1. **Step 1**In a medium bowl, toss cranberries with 1 tablespoon lime juice. Drain out lime juice, then toss with 2 tablespoons sugar. Pour onto a baking sheet to dry.
2. **Step 2**Combine remaining sugar with salt on a shallow plate and mix to combine. Using the lime wedge, wet rim of each glass, then dip in sugar salt mixture.
3. **Step 3**Combine cranberry juice, tequila, triple sec, remaining 1/2 cup lime juice, and ice in a large blender, working in batches if necessary. Blend until smooth.
4. **Step 4**Pour into prepared glasses and garnish with a sprig of mint and a couple sugared cranberries.

Christmas may be over but this cocktail can be enjoyed all winter!



Yellowstone National Park

Yellowstone National Park, the world's first national park, is a testament to Mother Nature's splendor with its unique geothermal activity, abundant wildlife, and stunning waterfalls. It offers a remarkable experience throughout the year, transforming into a different landscape during the winter months.



Glacier National Park

Glacier National Park, known as "The Crown of the Continent," is a must-visit destination in Montana. This impressive park spans over a million acres and boasts more than 130 pristine lakes, a diverse array of wildlife, and over 1,000 different species of plants. The park's stunning landscapes, range from rugged mountains to verdant forests.

LAS VEGAS RESIDENCY SHOWS IN 2024

The biggest superstars in music are here, and they're in it for the long haul! Las Vegas concert residencies have been a Las Vegas Strip staple for decades, giving audiences ample opportunities to see their favorite artists perform hits LIVE night after night! There are plenty of new and returning Las Vegas residencies heading into 2024, like U2, Donny Osmond, Kelly Clarkson, Santana, and many more. Don't miss out on seeing the many Las Vegas residency concerts coming to Sin City!

CHEMISTRY... AN INTIMATE NIGHT WITH KELLY

CLARKSON

Location: Bakkt Theater @ Planet Hollywood
Dates: Select dates February 2024

SHANIA TWAIN: COME ON OVER

Location: Bakkt Theater @ Planet Hollywood
Dates: Select dates May, August, September 2024

BARRY MANILOW: THE HITS COME HOME

Location: International Theater @ Westgate
Dates: Select dates February - December 2024

DONNY OSMOND

Location: The Showroom @ Harrah's
Dates: Select dates January - May 2024

CARRIE UNDERWOOD: REFLECTION

Location: The Theatre @ Resorts World
Dates: Select dates March - October 2024

GARTH BROOKS: PLUS ONE

Location: The Colosseum @ Caesars Palace
Dates: Select dates April - December 2024

DAVID BLAINE: IMPOSSIBLE

Location: Encore Theater @ Wynn Las Vegas
Dates: Select dates February - May 2024

WEEKENDS WITH ADELE

Location: The Colosseum @ Caesars Palace
Dates: Select dates January - June 2024

MIRANDA LAMBERT: VELVET RODEO

Location: Bakkt Theater @ Planet Hollywood
Dates: Select dates March - April 2024

MAROON 5: M5LV THE RESIDENCY

Location: Dolby Live @ Park MGM
Dates: Select dates May - October 2024

ROD STEWART

Location: The Colosseum @ Caesars Palace
Dates: Select dates July & August 2024



WAYNE NEWTON: UP CLOSE AND PERSONAL

Location: Bugsys Cabaret @ Flamingo
Dates: Select dates January - June 2024

BRUNO MARS

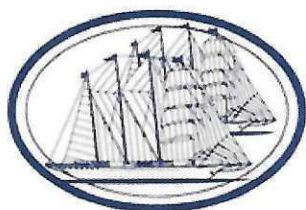
Location: Dolby Live @ Park MGM
Dates: Select dates February 2024

Dole North Shore Pineapple Farm Tour

The pineapple was first introduced to the Hawaiian Islands in the 18th century. However, in 1901, when James Dole acquired a 60-acre pineapple plantation located 18 miles north of Honolulu, it forever linked the Dole name with the destination. Now, for the first time, travelers can experience a new behind-the-scenes tour of the original Dole pineapple farm — which today encompasses nearly 3,000 acres — on the island of Oahu.

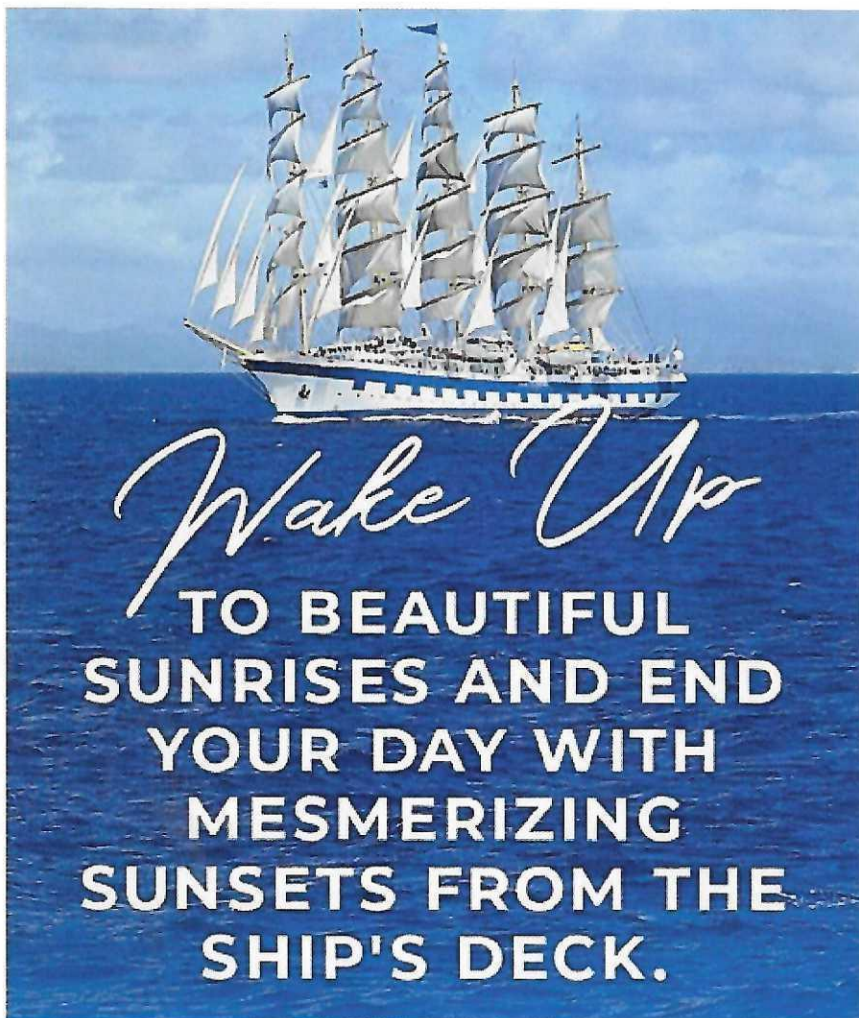
Different from the popular Dole Plantation Pineapple Experience attraction, the Dole North Shore Pineapple Farm Tour is a full-day, locally guided activity operated by Go Tours Hawaii and includes exclusive access to the Dole pineapple fields in Wahiawa on the road to Oahu's famous North Shore.

Once they have learned about the entire production lifecycle of the world-famous Royal Hawaiian Pineapple — from planting to packing — each guest receives a freshly harvested pineapple to take home.



STAR CLIPPERS

Unique Sailing Adventures



Wake Up
**TO BEAUTIFUL
SUNRISES AND END
YOUR DAY WITH
MESMERIZING
SUNSETS FROM THE
SHIP'S DECK.**

Life's significant moments deserve a unique celebration. What's a better way to commemorate a birthday, reunion, wedding, graduation, or any other special occasion than with luxury aboard a Star Clippers ship? The backdrop of the open sea is the perfect setting for any festivity, and we'll go above and beyond to make your celebration truly unforgettable.

Get ready for exciting adventures, like ziplining through treetops with monkeys or snorkeling in the crystal-clear waters of the Caribbean. Explore new places, relax by the pool, and indulge in delicious local cuisine. If you're looking for a romantic getaway, come celebrate your anniversary, honeymoon, or wedding, while sailing to some of the most breathtaking destinations.

Our ships combine romance, relaxation, discovery, and elegance, making an unforgettable romantic journey. Honeymooning couples can also enjoy a complimentary bottle of Champagne and canapes, just mention this celebration when booking. Whether it's a retirement celebration, a girls' getaway, or a family reunion, tell us your dreams and we'll make them come true!

In 2024, U.S. Passports Will Be Processed Faster Than They Have Been in Years

The pandemic did a number on passport processing times. After a lengthy stretch of being forced to let our international travel documents gather dust, borders reopened and U.S. travelers were able to crisscross the globe anew. But the State Department struggled to keep up with the subsequent surge in demand for new and renewed U.S. passports.



Passport wait times have yo-yoed up and down ever since but never quite reached the speed at which they were processed prior to the pandemic—that is, until now. Just before the holidays, on December 18, the State Department announced that wait times to renew or get a new U.S. passport have finally returned to “our pre-pandemic norm.”

Standard passport applications will now be processed within six to eight weeks, and expedited passport applications will be processed within two to three weeks, according to the State Department.

Currently, renewing a U.S. passport must be done in person or by mail. While an online renewal option became temporarily available in 2022, the pilot program was paused in February 2023. You can obtain a passport application and the latest U.S. passport processing information at travel.state.gov/passport. The cost for a new passport for adults is \$130 plus a \$35 acceptance fee (\$165 total); the cost for a renewal for adults is \$130; and the cost for a new passport for children 16 and under is \$100 plus a \$35 acceptance fee (\$135 total). To expedite a passport there’s an additional fee of \$60.

Even as passport processing times reach the lowest they have been in nearly four years, the State Department advises U.S. travelers heading overseas to get or renew their passports early.

Brazil’s Visa Requirement for Americans Delayed Again



Brazil has again pushed back the start date requiring Americans, Canadians and Australians to acquire a visa before traveling to the country. Most recently scheduled to commence January 10, the visa requirement will be pushed back to April 10, 2024.

The reintroduction of the visa requirement was announced in March 2023 with an original launch date in October of that year. Just prior to enforcement, the program was delayed until this January, when, again, the debut was pushed back at the eleventh hour.

What you need to know about the visa: The electronic visa will allow multiple entries and will have the same validity period as conventional visas. (For Americans, this means a validity of 10 years.) Travelers will have to input their personal information and confirmation of a flight reservation and pay a fee of \$80 to secure the visa—all of which is done online. Once approved, a PDF file containing your eVisa will be emailed to you. Download and print this eVisa for presentation during boarding and upon landing in Brazil.

If you plan to travel near the new start date of April 10, the Brazilian Ministry of Foreign Affairs recommends keeping a copy of the eVisa file on your cellphone. It also recommends registering for a visa if you’re traveling within a few days prior to that date in the event that your flight or other travels are delayed.